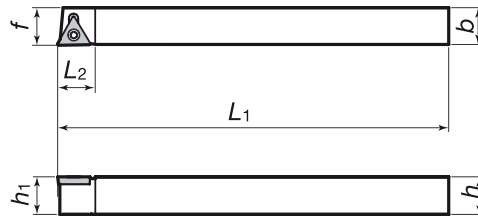
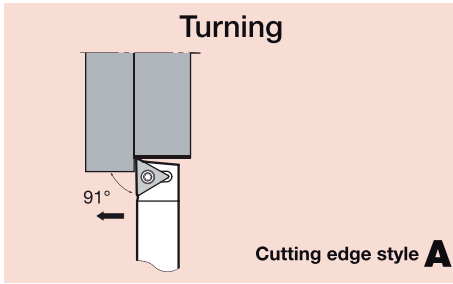


# JSTACR/L

Without offset / Positive rake  
Screw-on system



Right hand (R) shown

4

TAC External Toolholders

Cat. No.	Stock		Dimensions (mm)						Standard corner radius $r_{\epsilon}$	Applicable inserts	Parts		Torque (N·m)
	R	L	$h$	$b$	$L_1$	$L_2$	$h_1$	$f$			Clamping screw	Wrench	
JSTACR/L0808K08	●	●	8	8	125	10	8	8	0.2	TC□□0802	CSTB-2L	T-6F	0.6
JSTACR/L1010K08	●	●	10	10	125	10	10	10	0.2				
JSTACR/L1212K11	●	●	12	12	125	12	12	12	0.4	TC□□1102	CSTB-2.5	T-8F	1.2
JSTACR/L1616H11	●	●	16	16	100	12	16	16	0.4				

## Basic Selection Chipbreakers TC□□0802 TC□□1102

Operation	Precision finishing	Precision finishing	Finishing	Finishing to medium cutting	Finishing to medium cutting	Finishing to medium cutting	Finishing to medium cutting	Cast Iron	Aluminium alloy	Aluminium alloy
Chipbreaker	JS	01	PSF	J08/J10	FR/L-J10	PS	PSS	CM	AL	With chipbreaker
Page	2-120	2-118	2-118	2-120 · 121	2-121	2-118	2-119	2-119	2-120	3-22
Appearance										
Toolholders					Sharp edges					
JTT*/JST**08	-	-	-	TCGT0802**	TCGT0802**	-	-	-	-	TCMT0802**
JTT**/JST**11	TCGT1102**	TCGT1102**	TCGT1102**	TCGT1102**	TCGT1102**	TCMT1102**	TCMT1102**	TCMT1102**	TCGT1102**	TCMT1102**

● : Stocked items.