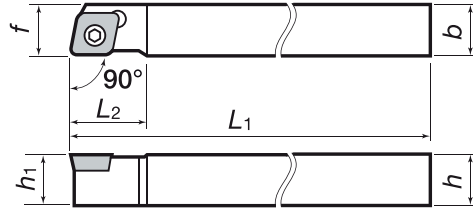
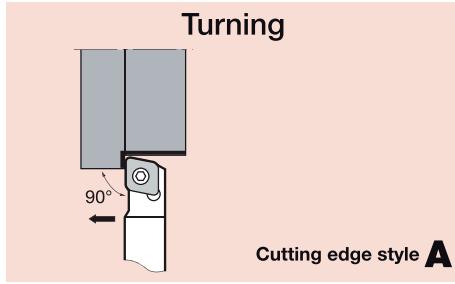


# JSCACR/L

Without offset / Positive rake  
Screw-on system



Right hand (R) shown

4

TAC External Toolholders

Cat. No.	Stock		Dimensions (mm)						Standard corner radius $r_{\epsilon}$	Applicable inserts	Parts		Torque (N·m)
	R	L	$h$	$b$	$L_1$	$L_2$	$h_1$	$f$			Clamping screw	Wrench	
JSCACR/L0808H06	●	●	8	8	100	12	8	8	0.4	CC□□0602	CSTB-2.5	T-8F	1.2
JSCACR/L1010H06	●	●	10	10	100	12	10	10	0.4				
JSCACR/L1212H09	●	●	12	12	100	16	12	12	0.8	CC□□09T3	CSTB-4SD	T-8F	1.2

**Basic Selection Chipbreakers** CC□□0602 CC□□09T3

Operation	Precision finishing	Precision finishing	Finishing	Finishing to medium cutting	Finishing to medium cutting	Finishing to medium cutting	Finishing to medium cutting	Cast iron	Cast iron	Aluminium alloy	Aluminium alloy	Aluminium alloy	Hard materials
Chipbreaker	JS	01	PSF	J10	FR/L-J10	PS	PSS	CM	-	AL	Angular	With chipbreaker	T-CBN
Page	2-99	2-96	2-96	2-99	2-99	2-97	2-97	2-97	2-101	2-98	2-100	3-22	3-12
Appearance					Sharp edges								
Toolholders	JTC*/JSC**06	JTC*/JSC**06	JTC*/JSC**06	JTC*/JSC**06	JTC*/JSC**06	JTC*/JSC**06	JTC*/JSC**06	JTC*/JSC**06	JTC*/JSC**06	JTC*/JSC**06	JTC*/JSC**06	JTC*/JSC**06	JTC*/JSC**06
	CCGT0602**	CCGT0602**	CCMT0602**	CCGT0602**	CCGT0602**	CCMT0602**	CCMT0602**	CCMT0602**	CCMW0602**	CCGT0602**	CCGT0602**	CCMT0602**	2QP-CCGW0602**
	CCGT09T3**	CCGT09T3**	CCMT09T3**	CCGT09T3**	CCGT09T3**	CCMT09T3**	CCMT09T3**	CCMT09T3**	CCMW09T3**	CCGT09T3**	CCGT09T3**	CCMT09T3**	2QP-CCGW09T3**

● : Stocked items.