

S-type Toolholders for External Turning

Positive rake
Screw-on system

4

TAC External Toolholders

Tooling styles	Cat. No.	Stock		Dimensions (mm)								Std. Corner r_ϵ	Applicable inserts	Shape
		R	L	h	b	L_1	L_2	h_1	f	f_2				

Facing		Stock	Stock	h	b	L_1	L_2	h_1	f	f_2	Std. Corner r_ϵ	Applicable inserts	Diagram
SDFCR/L	SDFCR/L1212H			12	12	100	8	12	16	-	0.4	DC□□0702□□ 55°/9° 2-105 ~	
	SDFCR/L1616H			16	16	100	10.5	16	22	-	0.8	DC□□11T3□□ 55°/9° 2-105 ~	
Cutting edge style F													

T-CBN 3-12 ~ T-DIA 3-22

● : Stocked items.