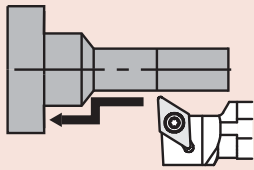


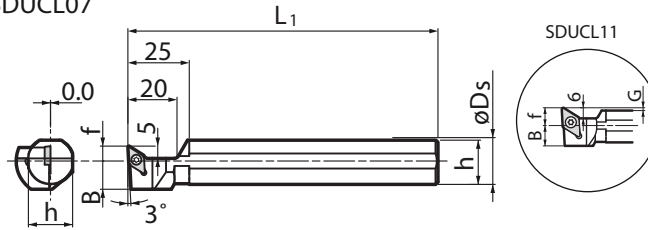
JS-SDUCL

Positive rake
Screw-on system

Profiling



SDUCL07



Left hand (L) shown.

Cat. No.	Stock		Dimensions (mm)							Std. Corner rε	Applicable inserts	Clamping screw	Wrench	Torque (N·m)		
	R	L	øDs	f	L ₁	L ₂	h	B	G							
JS19K-SDUCL07		●	19.05	6	125	-	18	11.5	-	0.4	DC □□0702 □□	CSTB-2.5	T-8F	1.2		
JS20K-SDUCL07		●	20				19									
JS22K-SDUCL07		●	22				21									
JS19K-SDUCL11		●	19.05	10	125	-	18	11.5	1.0	0.8	DC □□11T3 □□	CSTB-4SD	T-8F	1.2		
JS20K-SDUCL11		●	20				19									
JS22K-SDUCL11		●	22				11								21	1.0
JS25K-SDUCL11		●	25.4				12								24	12.7

4

TAC External Toolholders

Basic Selection Chipbreakers

DC □□0702 DC □□11T3

Operation	Precision finishing	Precision finishing	Precision finishing	Precision finishing	Precision finishing	Finishing	Finishing to medium cutting	Finishing to medium cutting	Finishing to medium cutting	Finishing to medium cutting	Cast Iron	Cast Iron	Aluminium alloy	
Chipbreaker	JS	JRP	JPP	JSP	01	PSF	10	FR/L	J10	PS	PSS	CM	-	AL
Page	2-108	2-107	2-108	2-108	2-105	2-105	2-109	2-109	2-106	2-106	2-106	2-110	2-106	
Appearance														
Toolholders											Sharp edges			
JTD*/JSD**07	DCGT0702**	DCET0702**	DCET0702**	DCET0702**	DCGT0702**	DCMT0702**	DCGT0702**	DCGT0702**	DCMT0702**	DCMT0702**	DCMT0702**	DCMW0702**	DCGT0702**	
JTD**11	DCGT11T3**	DCET11T3**	DCET11T3**	DCET11T3**	DCGT11T3**	DCMT11T3**	DCGT11T3**	DCGT11T3**	DCMT11T3**	DCMT11T3**	DCMT11T3**	DCMW11T3**	DCGT11T3**	

Operation	Aluminium alloy	Aluminium alloy	Hard materials
Chipbreaker	Angular	With chipbreaker	T-CBN
Page	2-107	3-22	3-12
Appearance			
Toolholders			
JTD*/JSD**07	DCGT0702**	DCMT0702**	2QP-DCGW0702**
JTD**11	DCGT11T3**	DCMT11T3**	2QP-DCGW11T3**

● : Stocked items.