



Right hand (R) shown

Cat. No.	Stock		Dimensions (mm)						Standard corner radius r_{ϵ}	Applicable inserts	Parts		Torque (N·m)
	R	L	h	b	L ₁	L ₂	h ₁	f			Clamping screw	Wrench	
JSDJ2CR/L1010K07	●	●	10	10	125	14	10	10	0.4	DC□□0702	CSTB-2.5	T-8F	1.2
JSDJ2CR/L1212K07	●	●	12	12	125	14	12	12	0.4				

Basic Selection Chipbreaker DC□□

Basic Selection Chipbreakers DC□□0702 DC□□11T3

Operation	Precision finishing	Precision finishing	Precision finishing	Precision finishing	Precision finishing	Finishing	Finishing to medium cutting	Finishing to medium cutting	Finishing to medium cutting	Finishing to medium cutting	Cast Iron	Cast Iron	Aluminum alloy
Chipbreaker	JS	JRP	JPP	JSP	01	PSF	J10	FR/L-J10	PS	PSS	CM	—	AL
Page	2-108	2-107	2-108	2-108	2-105	2-105	2-109	2-109	2-106	2-106	2-106	2-110	2-106
Appearance													
Toolholders								Sharp edges					
JTD*/JSD**07	DCGT0702**	DCET0702**	DCET0702**	DCET0702**	DCGT0702**	DCMT0702**	DCGT0702**	DCGT0702**	DCMT0702**	DCMT0702**	DCMT0702**	DCMW0702**	DCGT0702**
JTD**11	DCGT11T3**	DCET11T3**	DCET11T3**	DCET11T3**	DCGT11T3**	DCMT11T3**	DCGT11T3**	DCGT11T3**	DCMT11T3**	DCMT11T3**	DCMT11T3**	DCMW11T3**	DCGT11T3**

Operation	Aluminium alloy	Aluminium alloy	Hard materials
Chipbreaker	Angular	With chipbreaker	T-CBN
Page	2-107	3-22	3-12
Appearance			
Toolholders			
JTD*/JSD**07	DCGT0702**	DCMT0702**	2QP-DCGW0702**
JTD**11	DCGT11T3**	DCMT11T3**	2QP-DCGW11T3**

● : Stocked items.