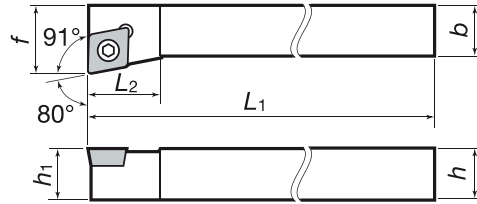
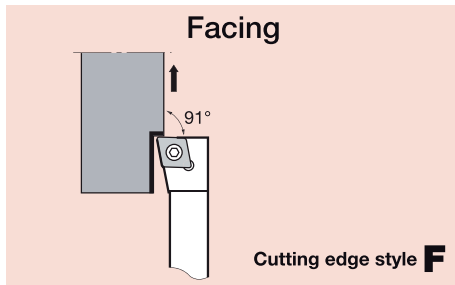


JSCFCR/L

Positive rake
Screw-on system



Right hand (R) shown

Cat. No.	Stock		Dimensions (mm)							Std. corner radius r_E	Applicable inserts	Parts		Torque (N·m)
	R	L	<i>h</i>	<i>b</i>	<i>L</i> ₁	<i>L</i> ₂	<i>h</i> ₁	<i>f</i>	<i>f</i> ₁			Clamping screw	Wrench	
JSCFCR/L1212H06			12	12	100	16	12	16	-	0.4	CC□□0602	CSTB-2.5	T-8F	1.2
JSCFCR/L1616H09			16	16	100	16	16	20	-	0.8	CC□□09T3	CSTB-4SD	T-8F	1.2

4

TAC External Toolholders

Basic Selection Chipbreakers **CC□□0602 CC□□09T3**

Operation	Precision finishing	Precision finishing	Finishing	Finishing to medium cutting	Finishing to medium cutting	Finishing to medium cutting	Finishing to medium cutting	Cast Iron	Cast Iron	Aluminium alloy	Aluminium alloy	Aluminium alloy	Hard materials
Chipbreaker	JS	01	PSF	J10	FR/L-J10	PS	PSS	CM	-	AL	Angular	With chipbreaker	T-CBN
Page	2-99	2-96	2-96	2-99	2-99	2-97	2-97	2-97	2-101	2-98	2-100	3-22	3-12
Appearance					Sharp edges 								
Toolholders													
JTC*/JSC**06	CCGT0602**	CCGT0602**	CCMT0602**	CCGT0602**	CCGT0602**	CCMT0602**	CCMT0602**	CCMT0602**	CCMW0602**	CCGT0602**	CCGT0602**	CCMT0602**	2QP-CCGW0602**
JTC*/JSC**09	CCGT09T3**	CCGT09T3**	CCMT09T3**	CCGT09T3**	CCGT09T3**	CCMT09T3**	CCMT09T3**	CCMT09T3**	CCMW09T3**	CCGT09T3**	CCGT09T3**	CCMT09T3**	2QP-CCGW09T3**

● : Stocked items.