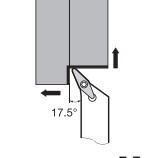


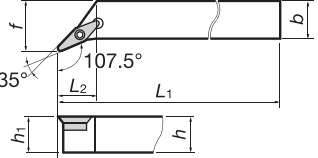



S-type Toolholders for External Turning

Positive rake
Screw-on system

4

TAC External Toolholders

Tooling styles	Cat. No.	Stock		Dimensions (mm)								Std. Corner r_{ϵ}	Applicable inserts	Shape				
		R	L	h	b	L_1	L_2	h_1	f	f_2								
Profiling SVHCR/L  Cutting edge style H	SVHCR/L2020K22			20	20	125		20	25				VCG□2205□□ 35°  			Right hand (R) shown.		
	SVHCR/L2525M22	●	●	25	25	150	33.8	25	32									

T-CBN 

● : Stocked items.