

Toolholders for External Turning

Tooling styles	Cat. No.	Stock		Dimensions (mm)								Std. Corner f_{ϵ}	Applicable inserts	Shape
		R	L	h	b	L ₁	L ₂	h ₁	f	f ₂				

External profiling		SVJCR/L	SVJCR/L1616H16	SVJCR/L2020K16	SVJCR/L2525M16	SVJCR/L3225P16						VC□□1604□□			
 Cutting edge style J		● ●	16 16	20 20	25 25	32 25	40 32					0.8	35°	2-135	 Right hand (R) shown.
			100 32	125 20	150 25	170 32									

T-CBN [3-13 ~](#) T-DIA [3-22 ~](#)

● : Stocked items.