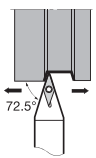

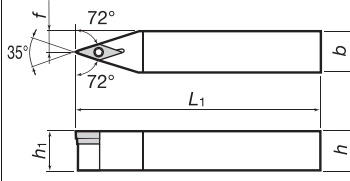


S-type Toolholders for External Turning

Positive rake
Screw-on system

Tooling styles	Cat. No.	Stock		Dimensions (mm)								Std. Corner r_{ϵ}	Applicable inserts	Shape
		R	L	h	b	L_1	L_2	h_1	f	f_2				
External profiling SVVCN  Cutting edge style V	SWVCN2020K16	●		20	20	125		20	10				VC□□1604□□ 35°  ▶ 2-135 T-CBN ▶ 3-13 T-DIA ▶ 3-22	
	SWVCN2525M16	●		25		150	-	25				0.8		
				25					12.5					
	SWVCN3225P16			32		170		32						

4

TAC External Toolholders

T-CBN [▶ 3-13 ~](#)

● : Stocked items.